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1. Introduction



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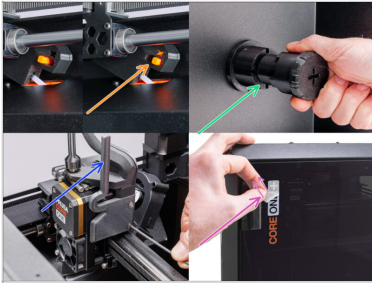


STEP 1 Preparing the upgrade kit



- This manual guides you through upgrading your **Prusa CORE One to CORE One+**.
- Please prepare the upgrade kit received from Prusa Research.
- ① All the required plastic parts are included in the kit.
- 📌 The printable parts are also available on [Printables](#).

STEP 2 What will be upgraded?



- **CORE One to CORE One+ upgrade includes these changes:**
- New Filament sensor assembly
- New type of Spool Holder
- Automatic Vent control mechanism
- Finally, a new label and a serial number sticker.

STEP 3 Tools Required



The tools needed for this upgrade are **not included in the kit**. Please use the tools that came with your original CORE One printer.



For the following chapters, please prepare these tools:



1.5mm Allen key



2.5mm Allen key



T10 Torx key / Screwdriver



Needle-nose pliers



Unikey with the M3 nut-sized opening.



Flush cutters are recommended as an optional tool.

STEP 4 Printer Preparation 1



- Unload the filament. Visit the menu **Filament** and select **Unload filament**.
- Unload the filament from the printer.
- Remove the filament spool from the printer.

STEP 5 Printer Preparation 2



- Open the menu **Control > Move Axis > Move Z** and set it to 100mm or more.
- Wait until the heatbed moves down.

STEP 6 Printer Preparation 3



 Before you begin, make sure the **printer has cooled down** to ambient temperature.

-  Turn the printer off using the switch on the back.
-  Disconnect the printer from power.
-  Remove the steel sheet (optional).

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