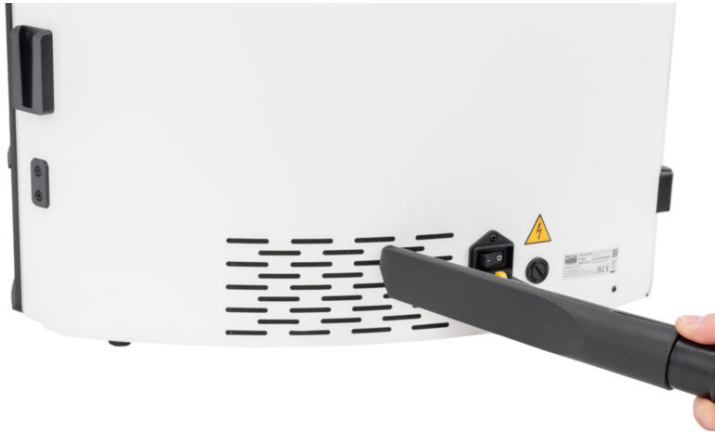


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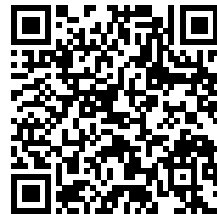
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How to clean external filters (HT90)

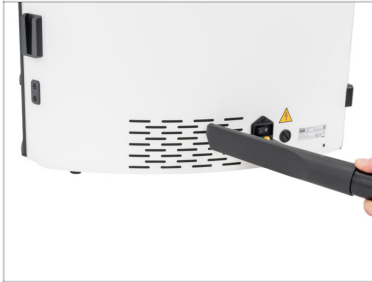


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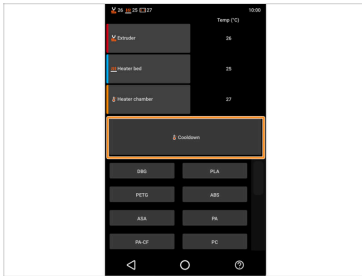
STEP 1 Introduction



- ◆ This guide will take you through the cleaning of the external filters on the **HT90**.

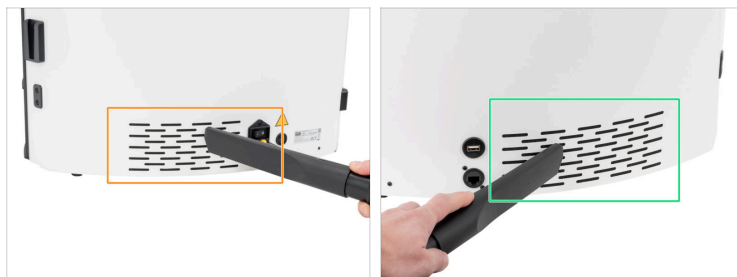
i *The recommended cleaning interval for the external filters is every 600 printing hours. However, the printer itself will notify you of maintenance via firmware.*

STEP 2 Printer preparing



- ◆ Cool down the printer. Go to *More > Temperature > Cooldown*. Wait till the printer is cooled down!
- ⚠ **Make sure the heatbed is cooled down to ambient temperature.**
- ◆ Turn the power switch OFF (symbol "O").

STEP 3 Lower filters cleaning



- Vacuum the dust from the **bottom right** grille with your vacuum cleaner with an attachment.
- Vacuum the dust from the **bottom left** grille with your vacuum cleaner with an attachment.

STEP 4 Upper filters cleaning



- Vacuum the dust from the **upper left** grille with your vacuum cleaner with an attachment.
- Vacuum the dust from the **upper right** grille with your vacuum cleaner with an attachment.

STEP 5 Well done!



◆ Good job! The filters are clean. Happy printing!
